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Fig. 1

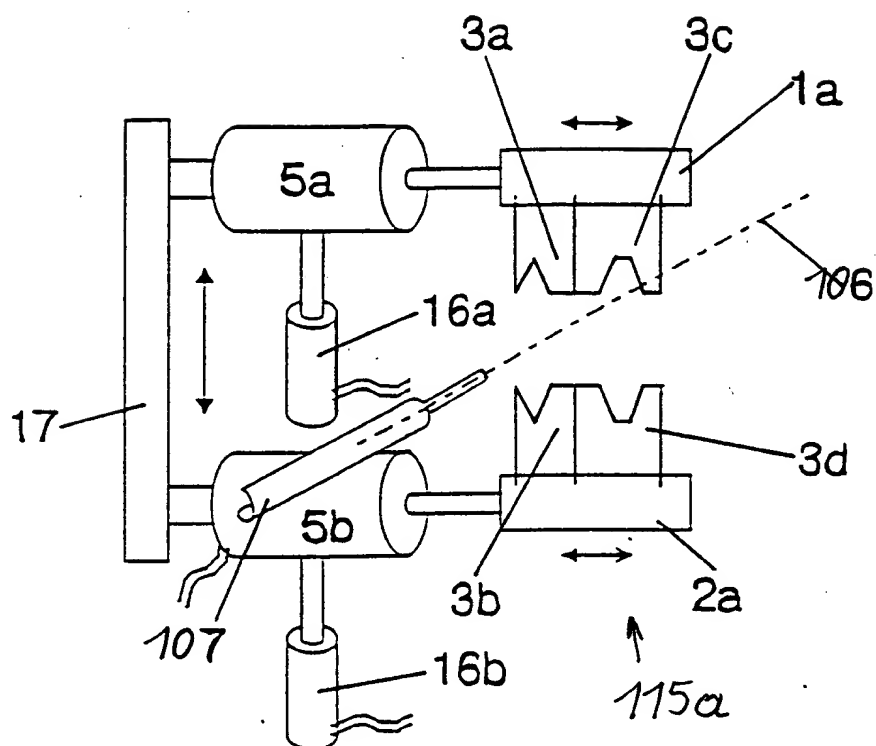
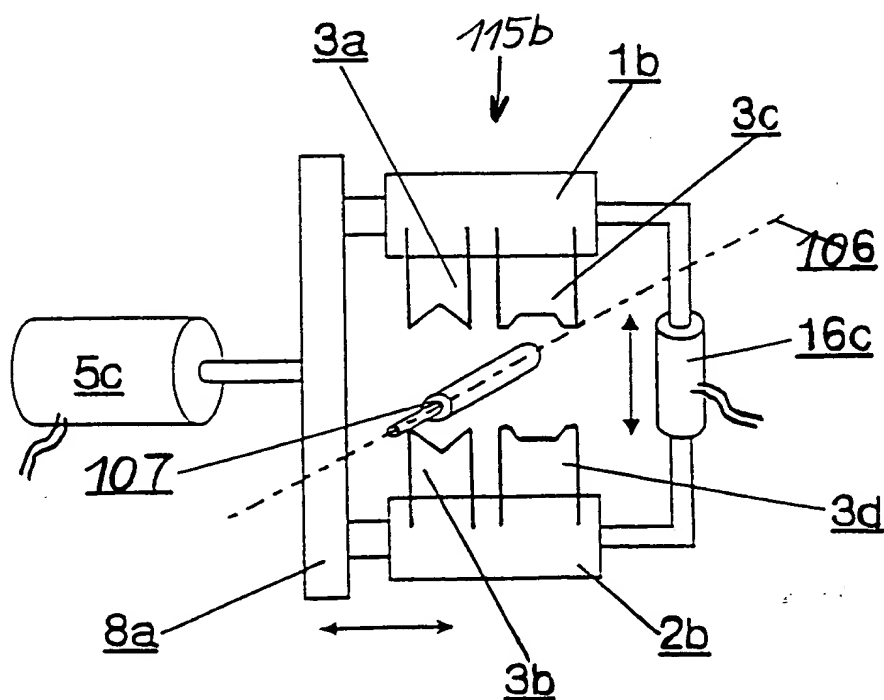


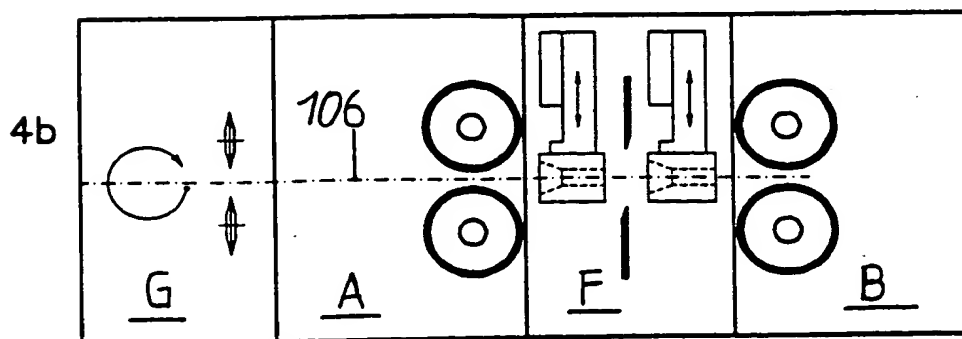
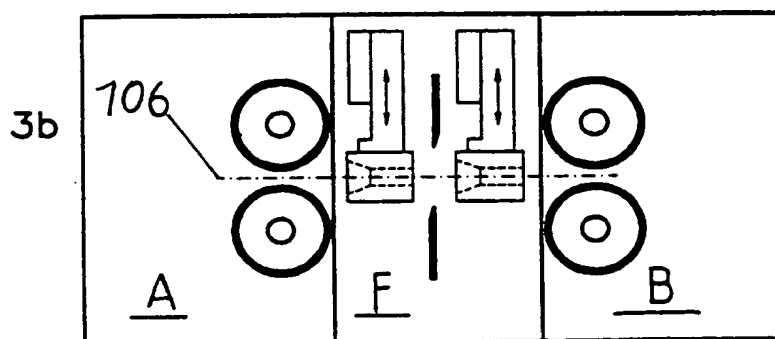
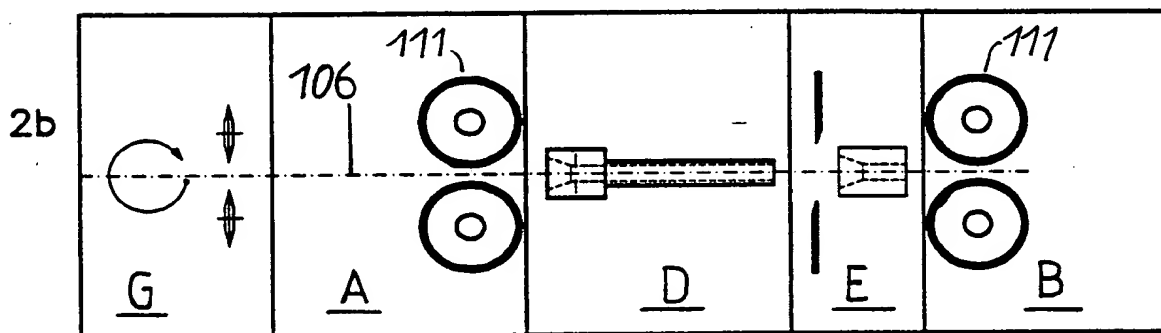
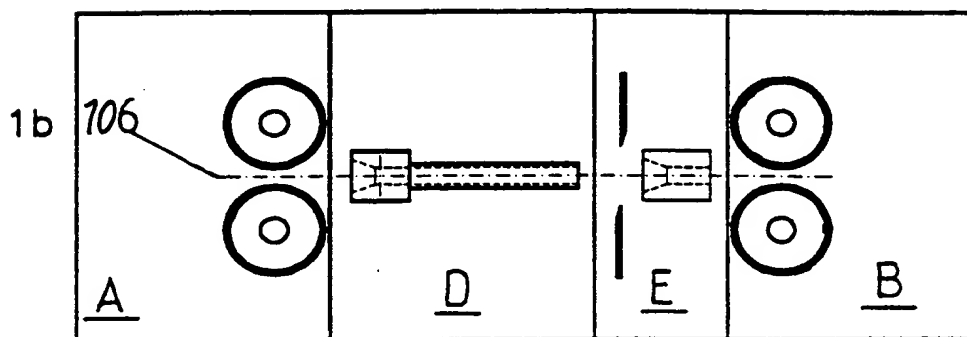
Fig. 2



Module zu CS9150

Fig. 3

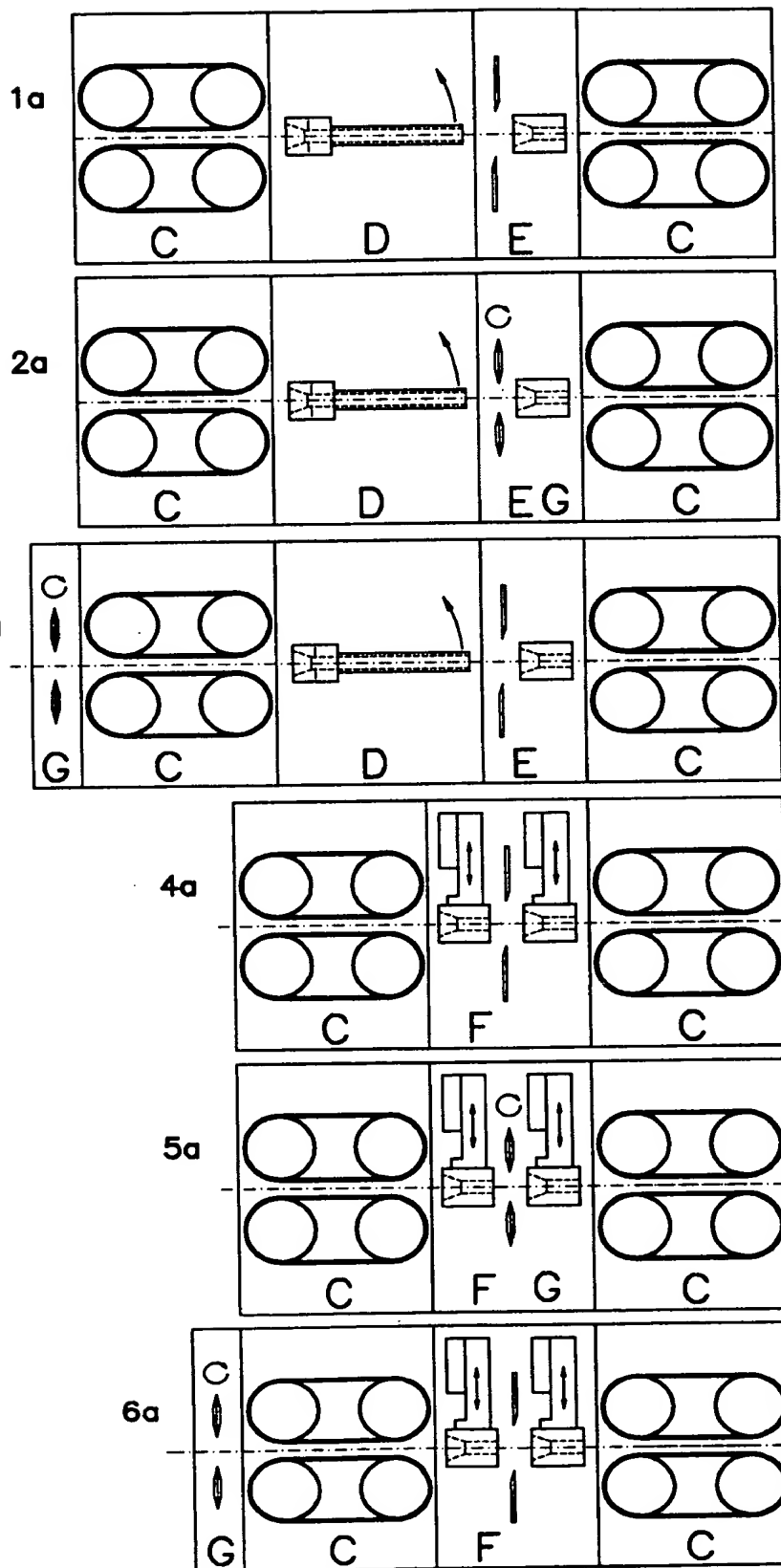
Rollenausführung



Module zu CS9150

Fig. 4

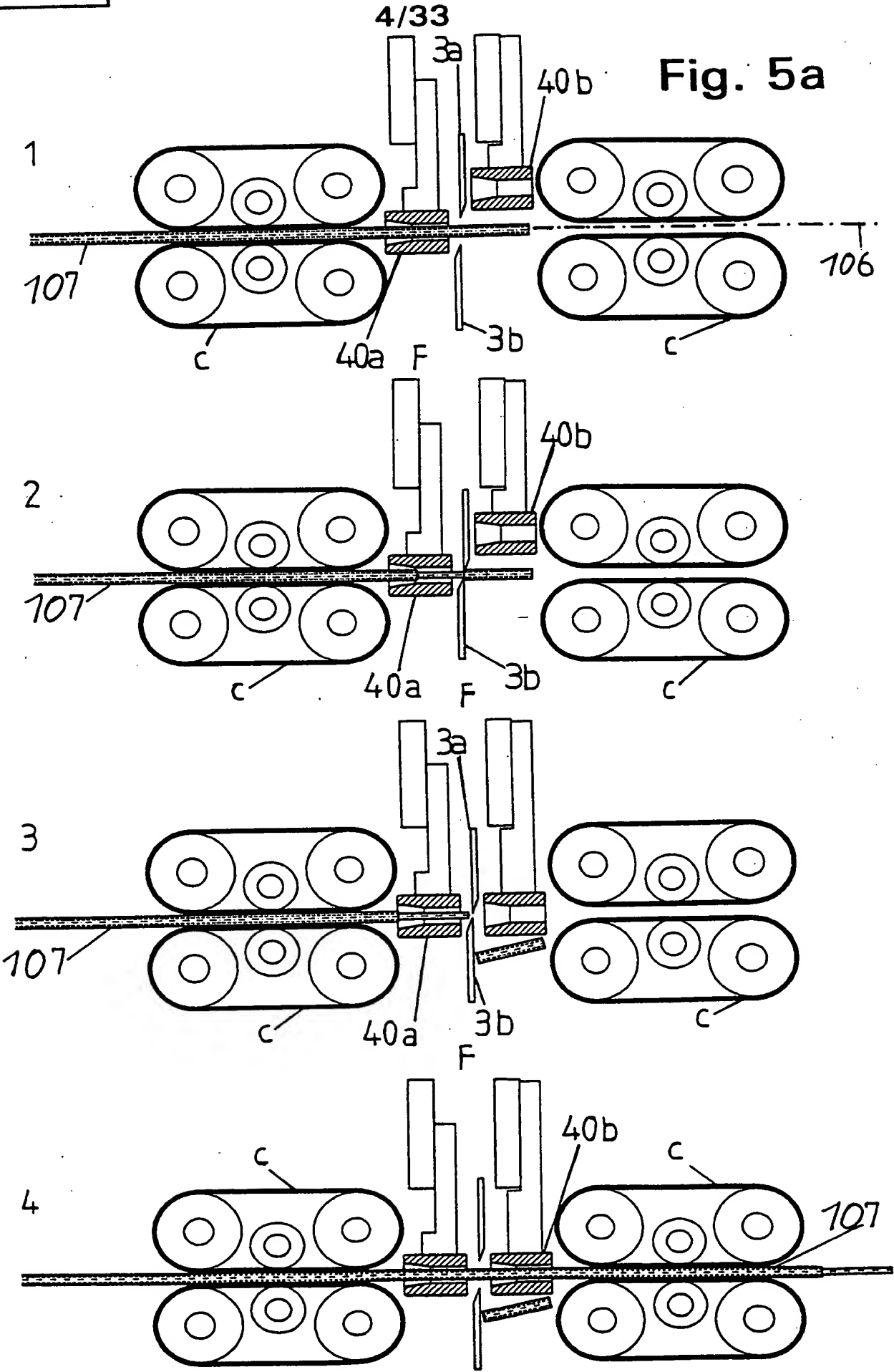
Bandausführung



866020-2289000

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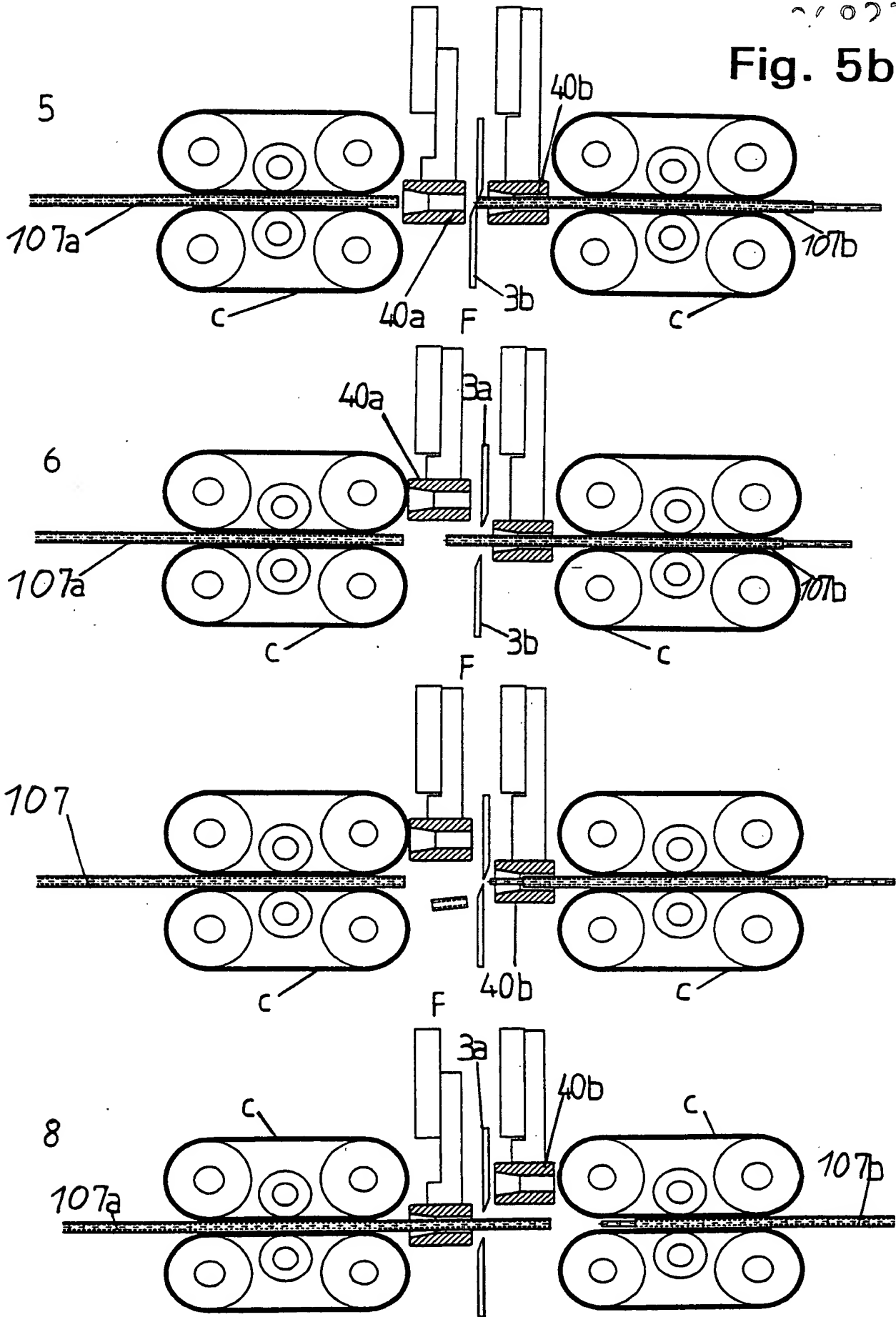
Fig. 5a



09/068278-07095

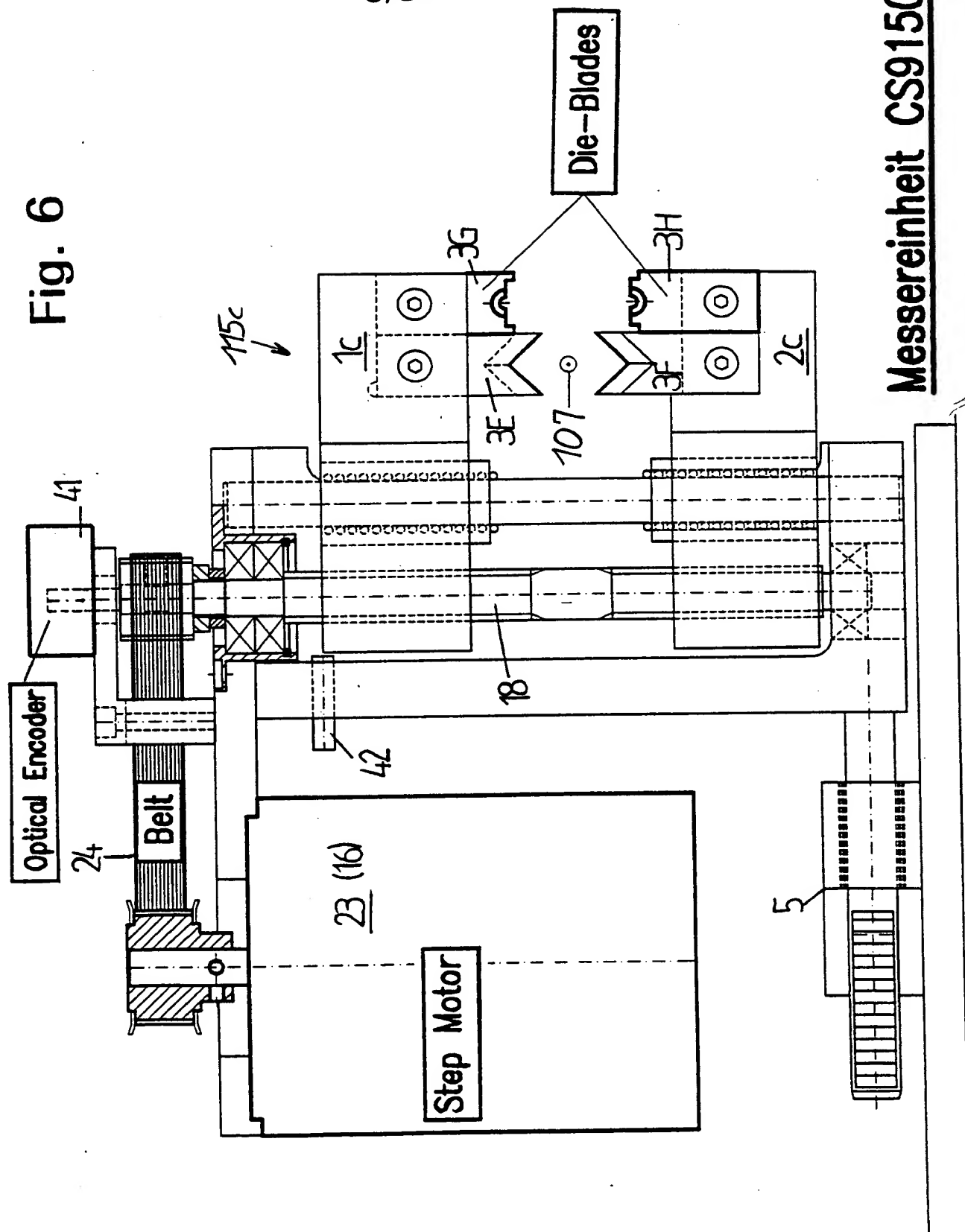
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Fig. 5b



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Fig. 6



Messereinheit CS9150

Fig. 7

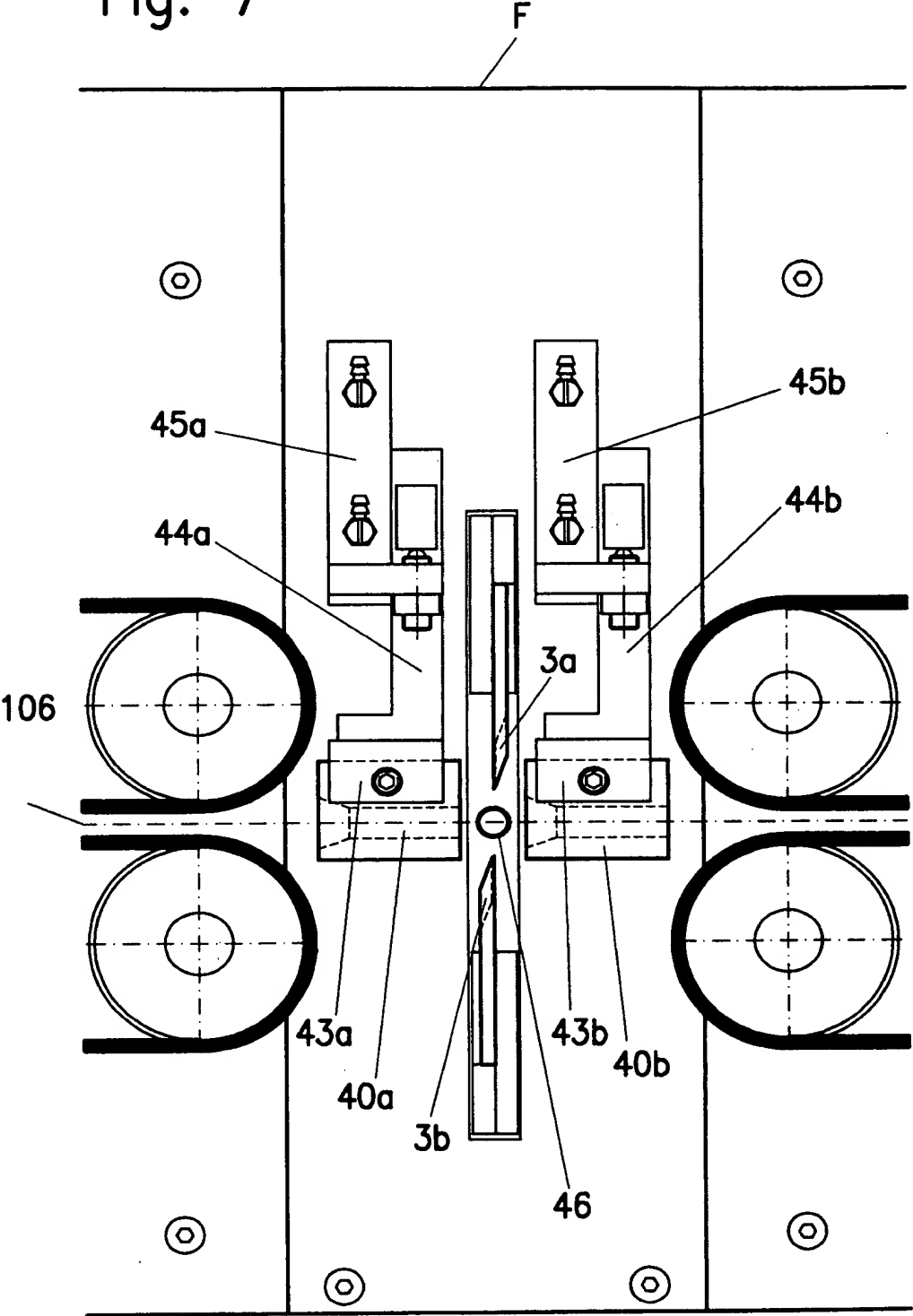
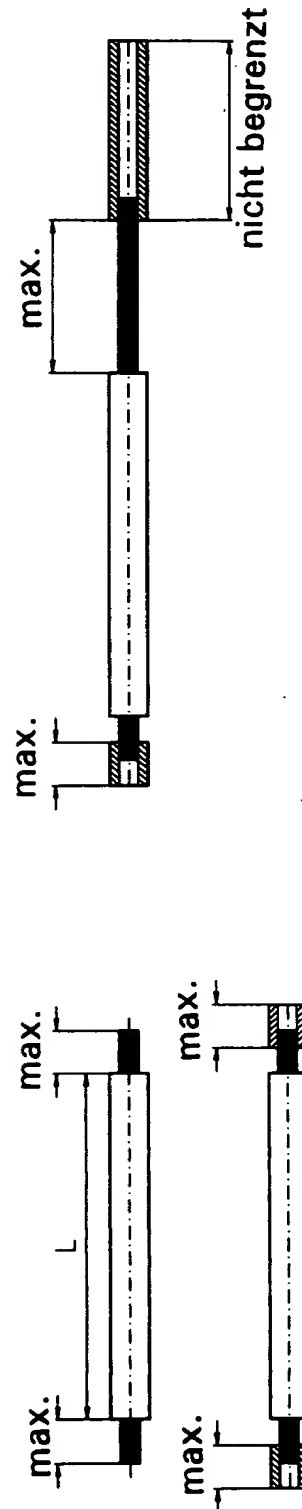
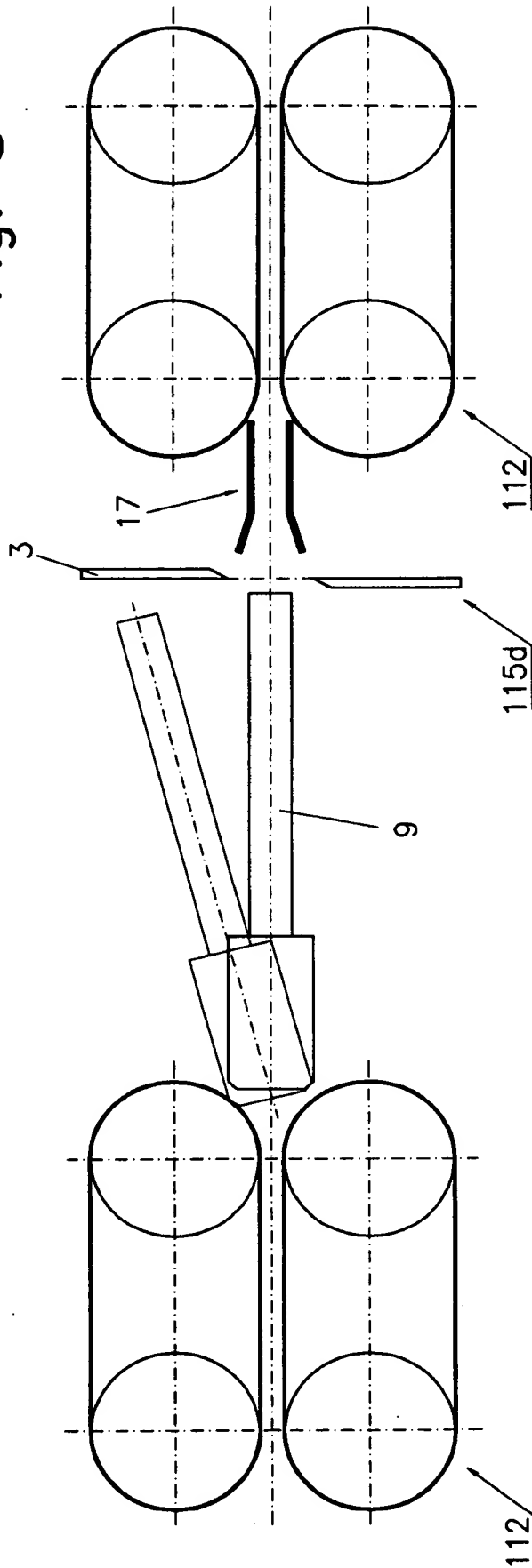


Fig. 8



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Fig. 9

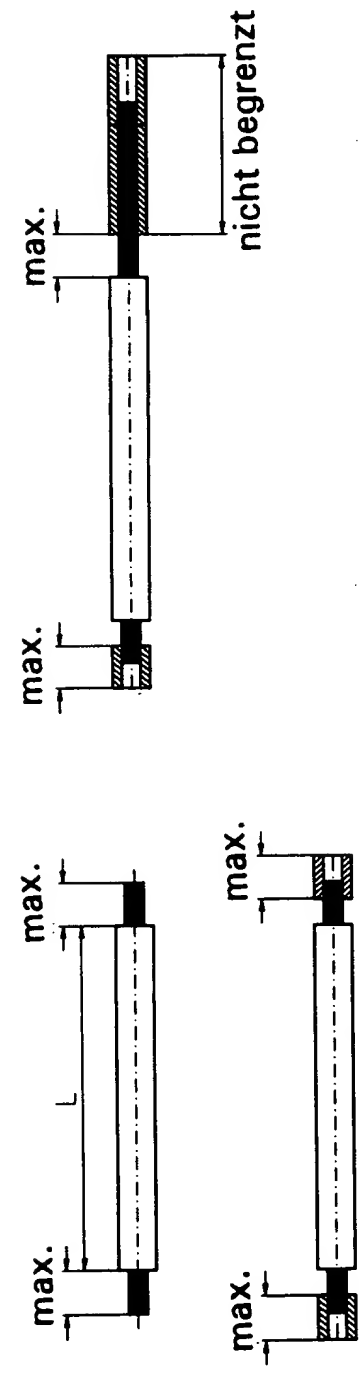
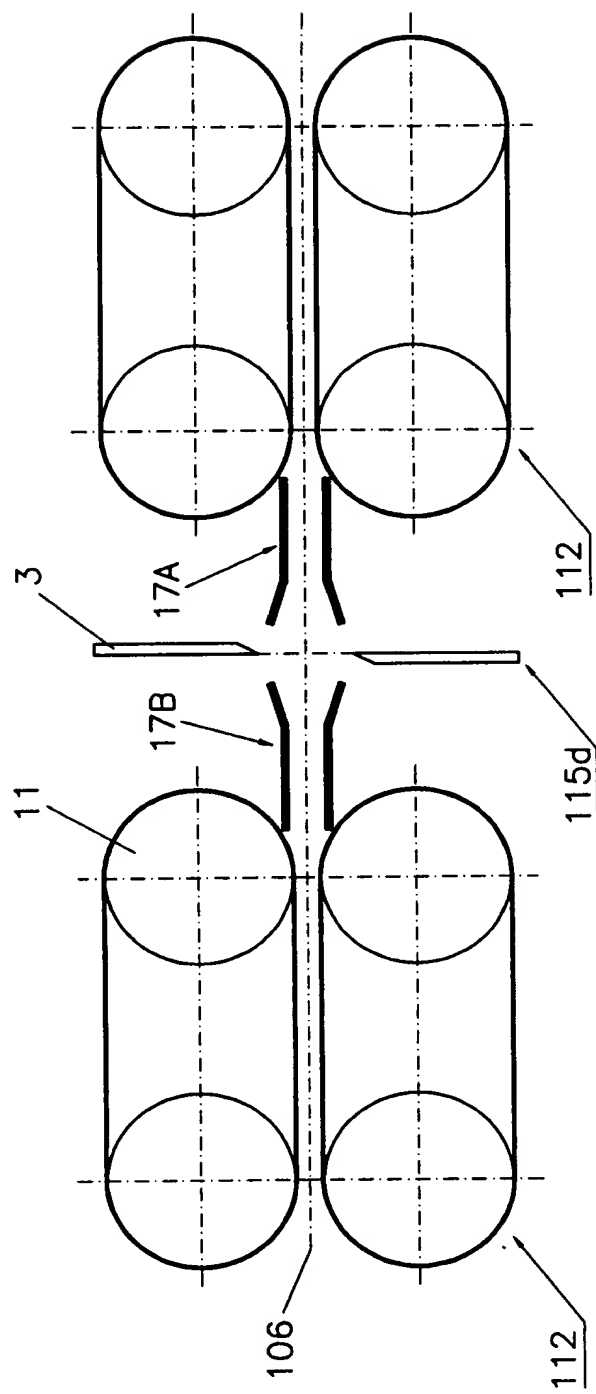


Fig. 10



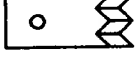
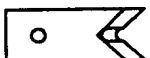
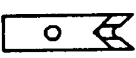
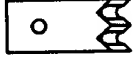
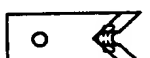
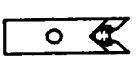
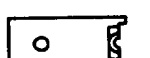
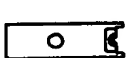
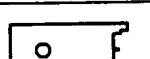
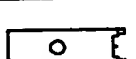
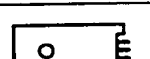
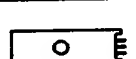
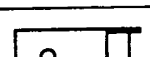
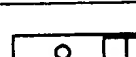
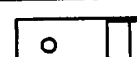
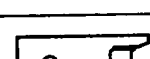
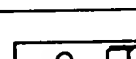
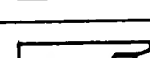
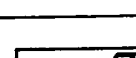
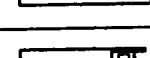
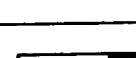
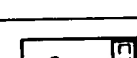
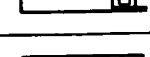
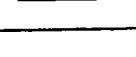
2 Messerpositionen single wire processing	3 Messerpositionen single wire processing	2 Messerpositionen dual wire processing	
		a) 	V-Messer
		a) 	Radius Messer
			Radius Messer mit Schulter
			Formmesser
			Schlitzmesser
c) 	c) 		Trennmesser
b1) 	b1) 	b1) 	Flachmesser
			Flachmesser U-Form
b) 	b) 		Flachmesser Kontur
			Flachmesser mit Schulter
			Flachmesser spez.

Fig. 11

-Antriebsmodul links mit Antriebsriemen
 -schwenkbare Führungseinheit

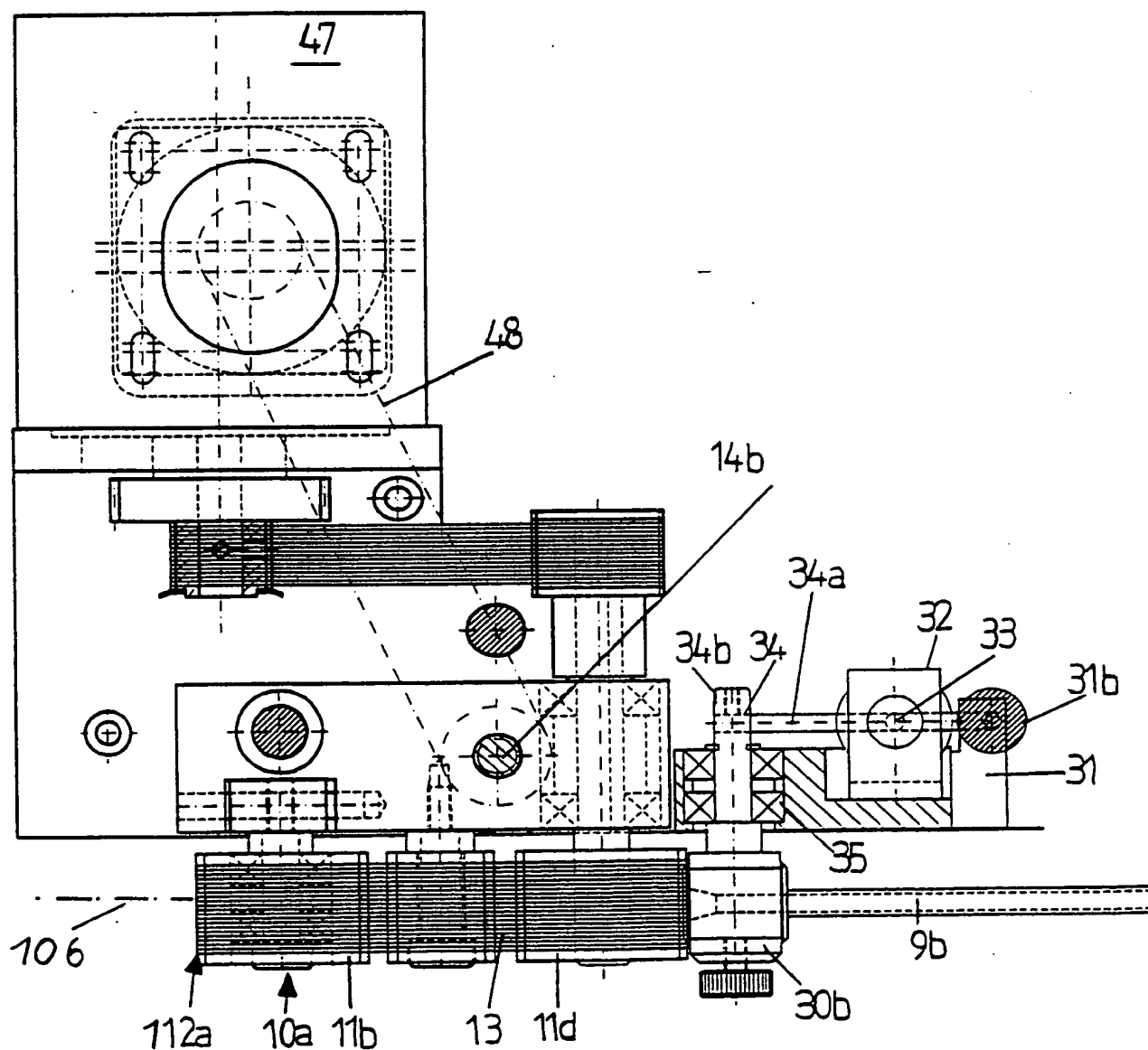


Fig. 12

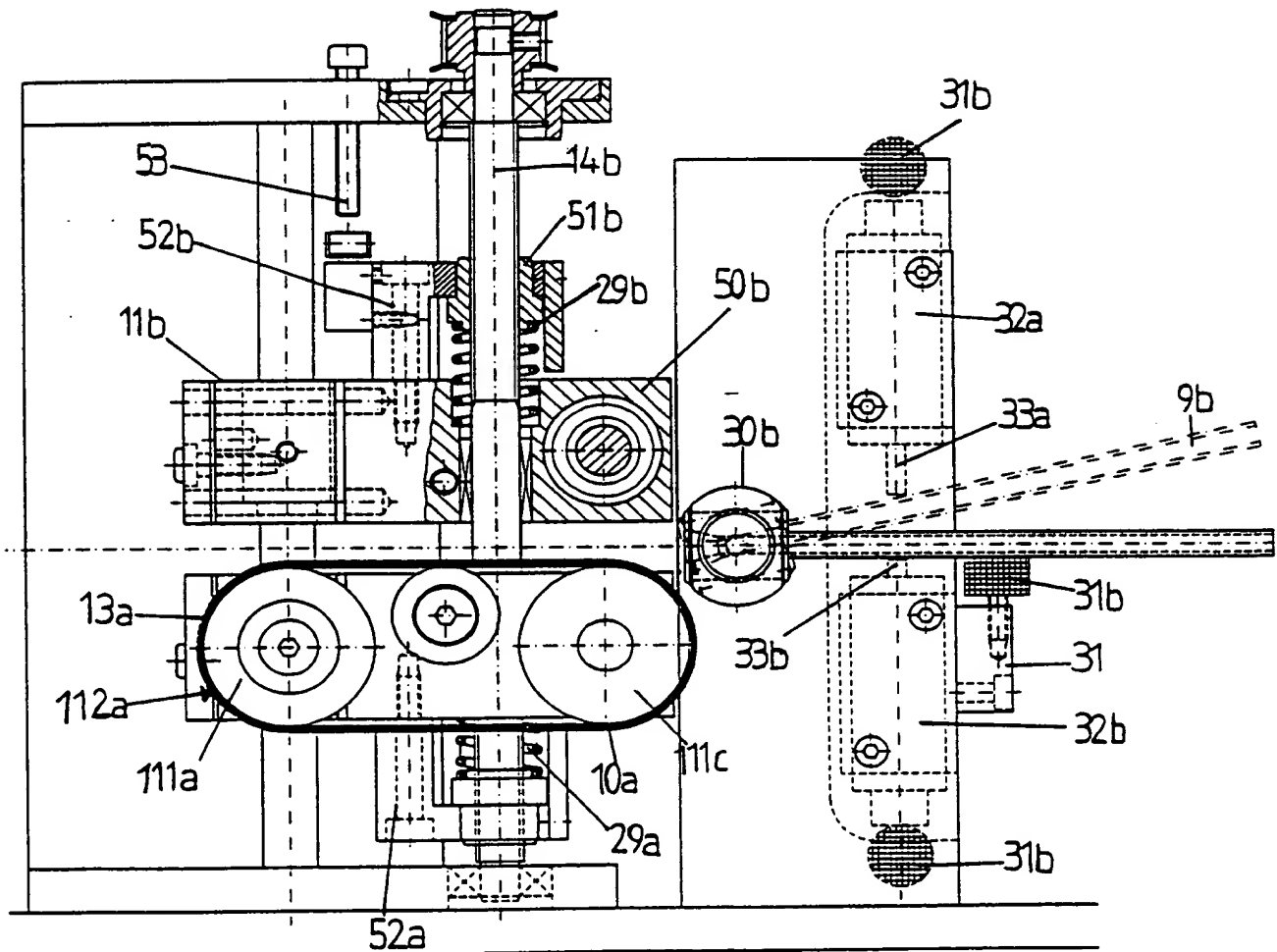
-
- Technical drawing of a mechanical assembly, showing multiple views and labeled components. The drawing includes:
- Top View (Left):** Shows a circular component (5d) with a central hole, surrounded by a rectangular frame (27). A vertical rod (26) passes through the center.
 - Top View (Right):** Shows a square component (25) with a central circular hole, surrounded by a rectangular frame (24). A vertical rod (26) passes through the center.
 - Side View (Bottom):** Shows a horizontal assembly with a central rod (106) and a flange (40b). The rod is supported by a bracket (11b) and a support (13b). A vertical rod (26) passes through the center.
 - Other Labels:** 8b, 14a, 14b, 112b, 1c, 26, 27, 24, 25, 5d, 106, 40b, 13b, 11b.

APPROVED	O.S. FIG.	
BY	CLASS	SUBCLASS
DRAFTSMAN		

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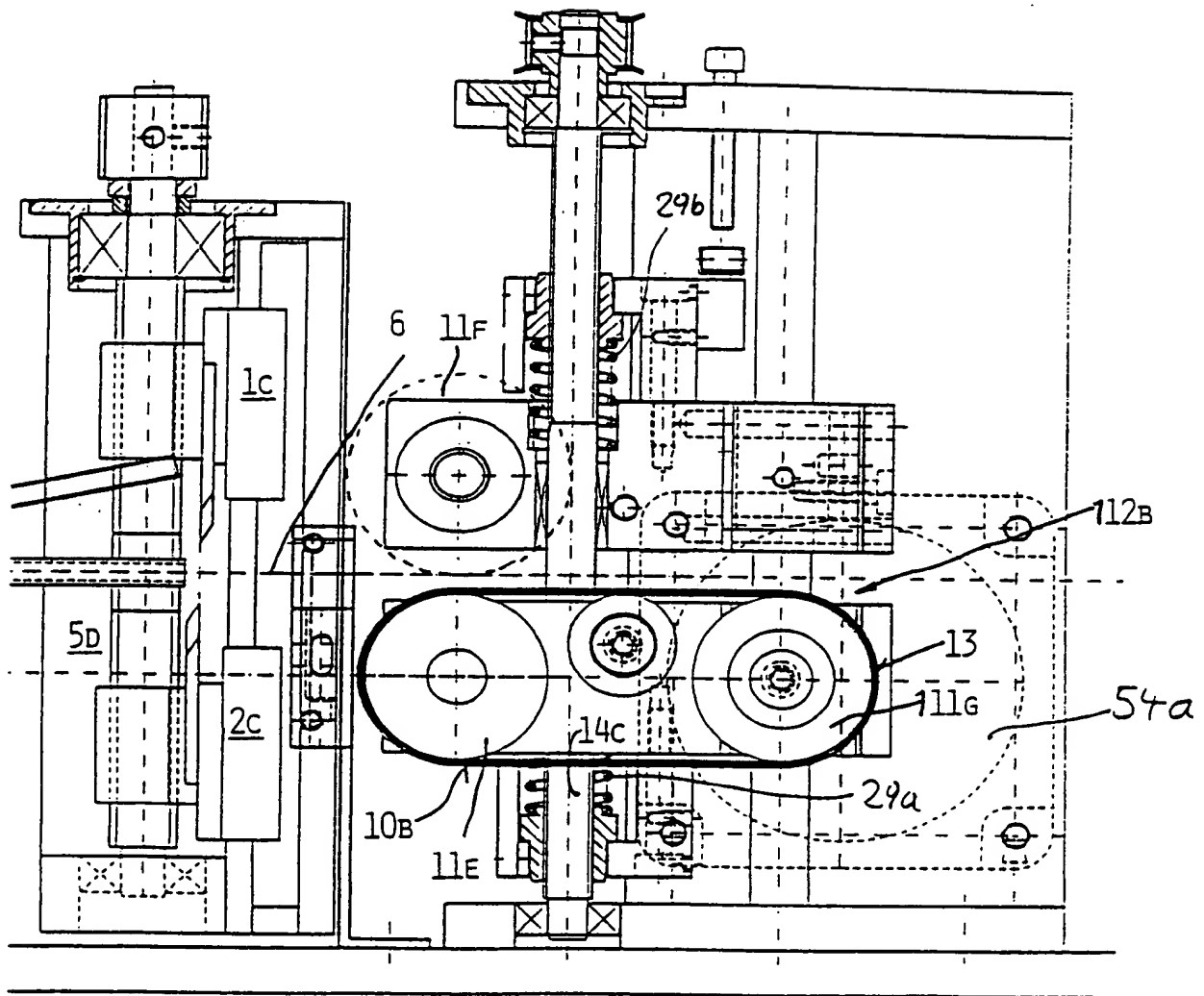
Fig. 13

-Antriebsmodul links mit Antriebsriemen
-schwenkbare Führungseinheit



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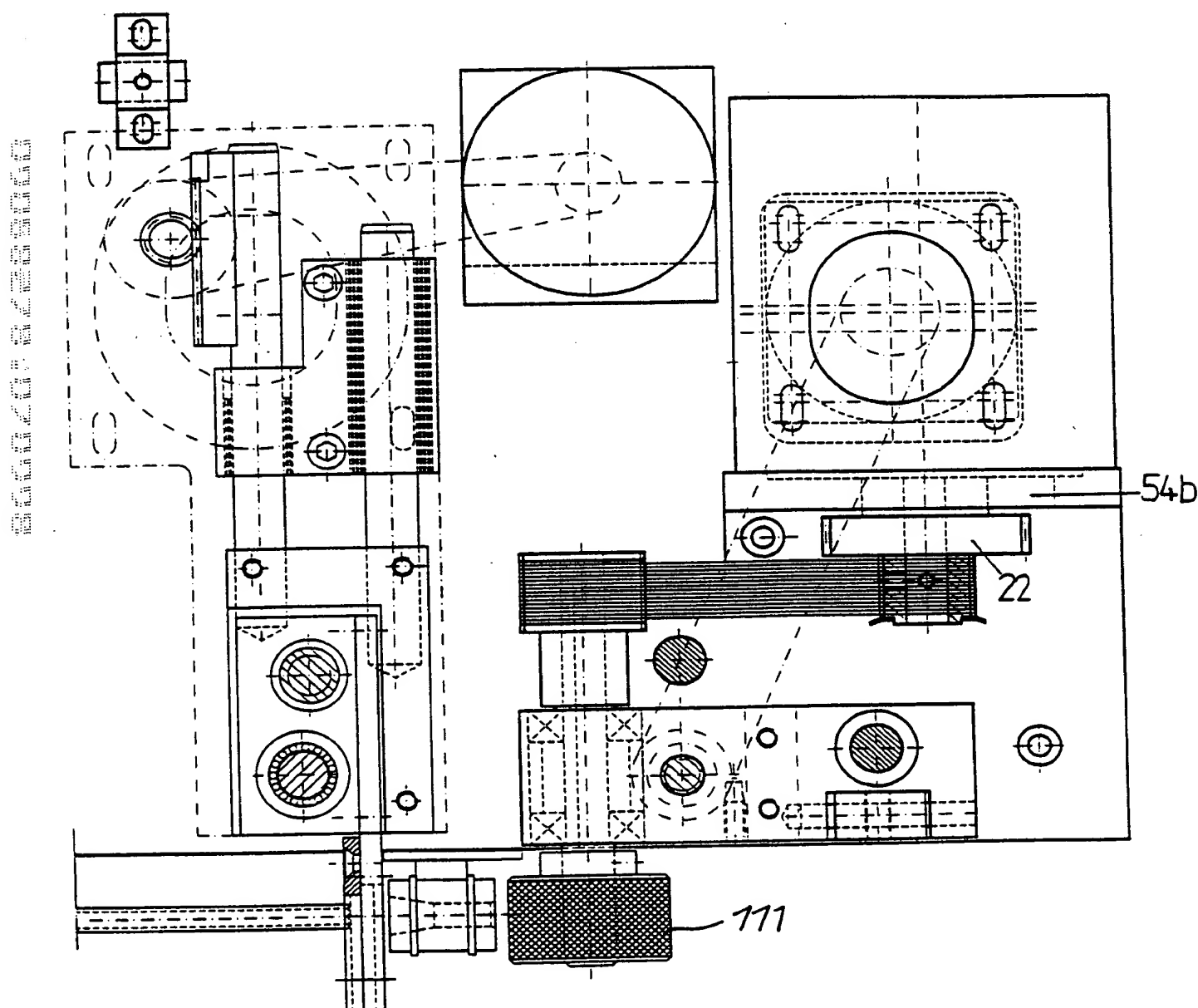
Fig. 14



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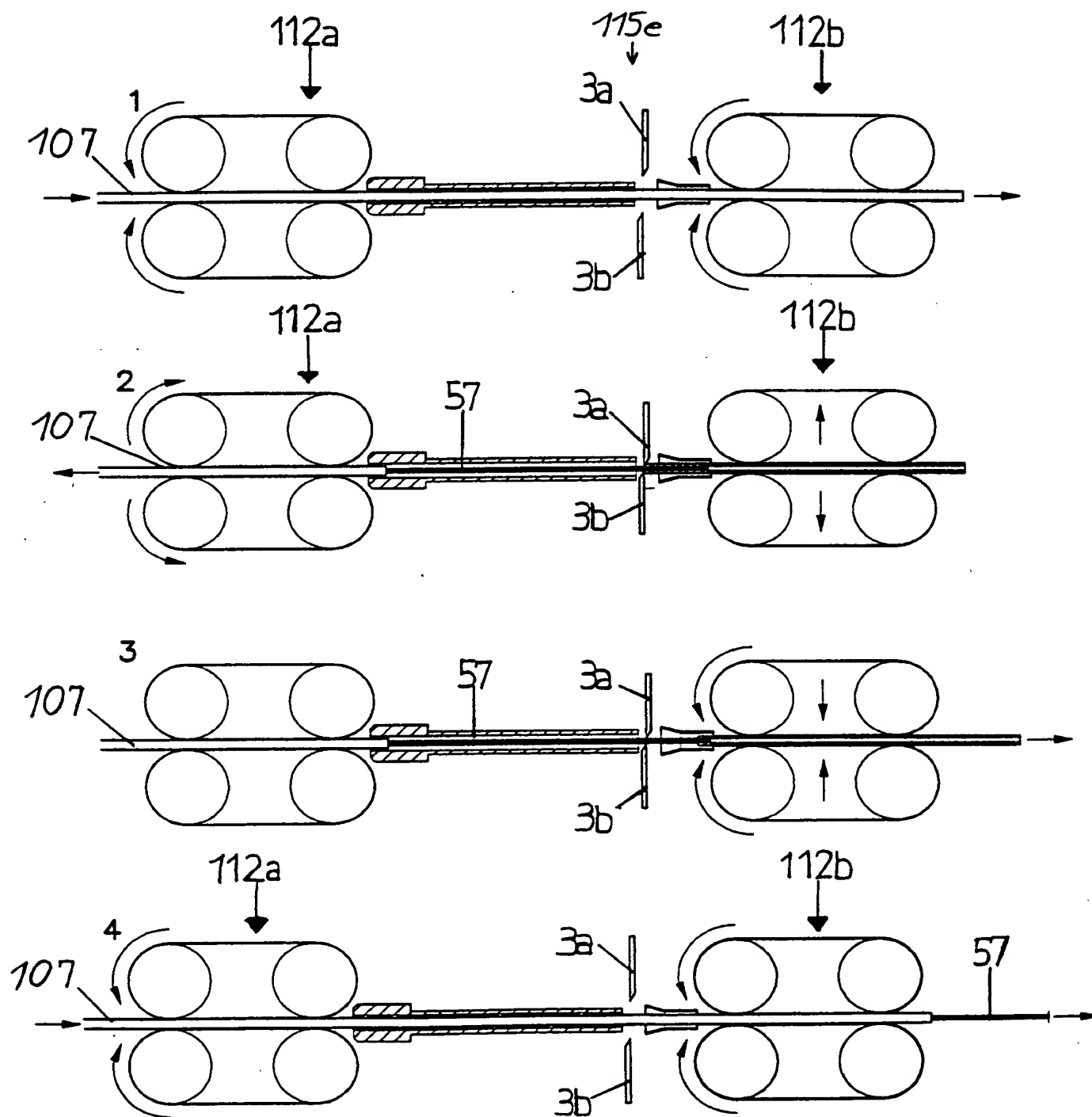
Fig. 15

- Schneidemodul
- Modul Y-Achse Verschiebung
- Antriebsmodul rechts mit Transportrollen



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Fig. 16

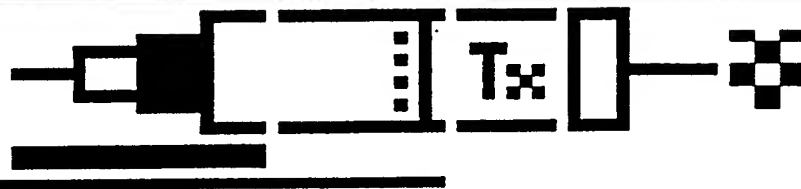
Abisolierlänge rechts grösser als 50mm


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Fig. 17

Operations Screen

Operations: Unnamed



- | | |
|------------------|--------------------|
| 1 Terminating | 4 Cutter Abzug |
| 2 Coax Schlitten | 5 Cutter Schlitten |
| 3 Coax Stufen | 6 Cutter Stufen |

Exit Sort Edit Paste Cut Exit

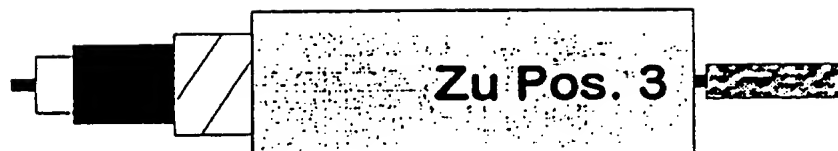
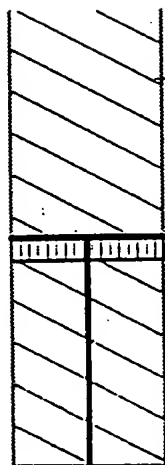


Fig. 18 1/2

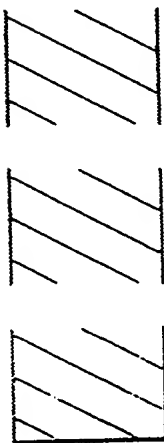
1 Terminating.



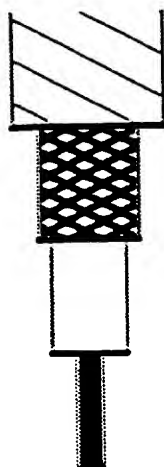
2 Koax Schlitz.



3 Koax Stufen.



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4 Cutter Abzug

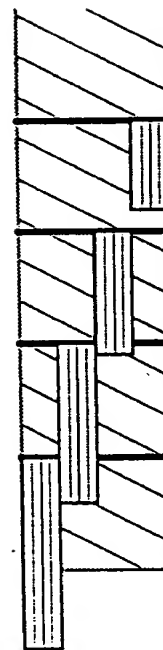
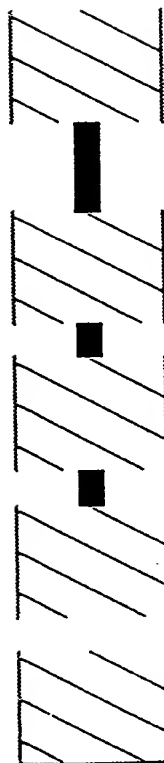
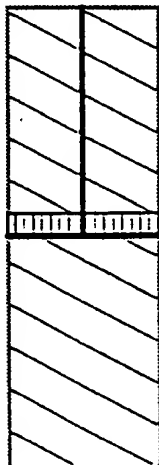


Fig. 18 2/2



5 Cutter Schlitz.

6 Cutter Stufen.

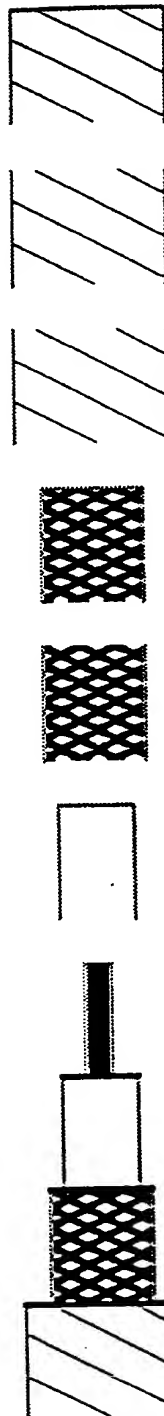


Fig. 20a

Ende 1: Terminating:
SPEWIR04.DS4



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Fig. 19

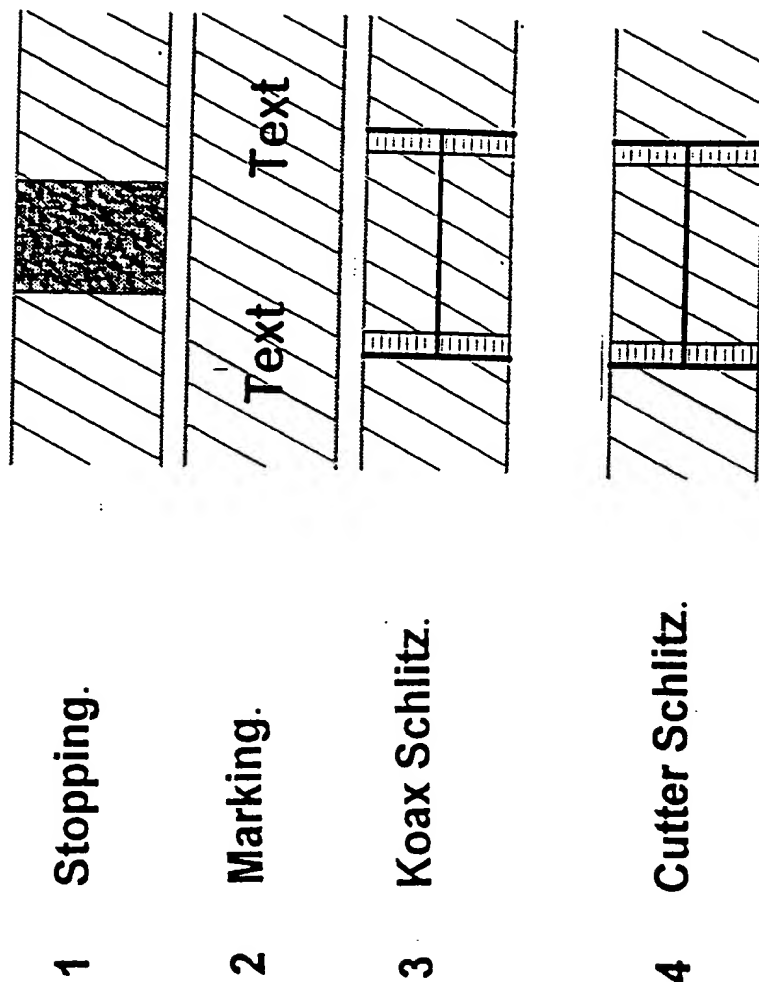
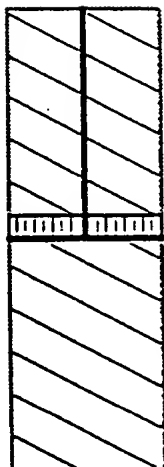


Fig. 20b

Ende 2: Koax Schlitz:
SPEWIR05.DS4, SPEWIR06.DS4, SPEWIR07.DS4



Empfohlene Operationen:

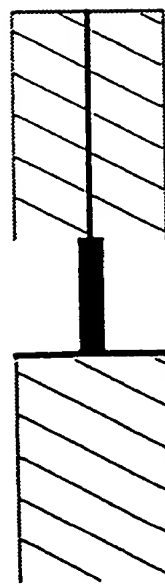
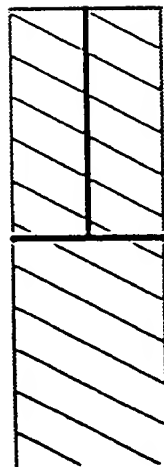
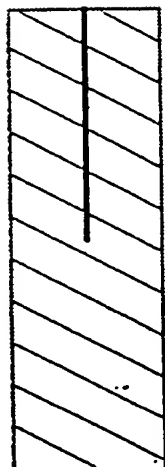


Fig. 20c

Ende 3: Koax Stufe:
SPEWIR08.DS4, SPEWIR09.DS4

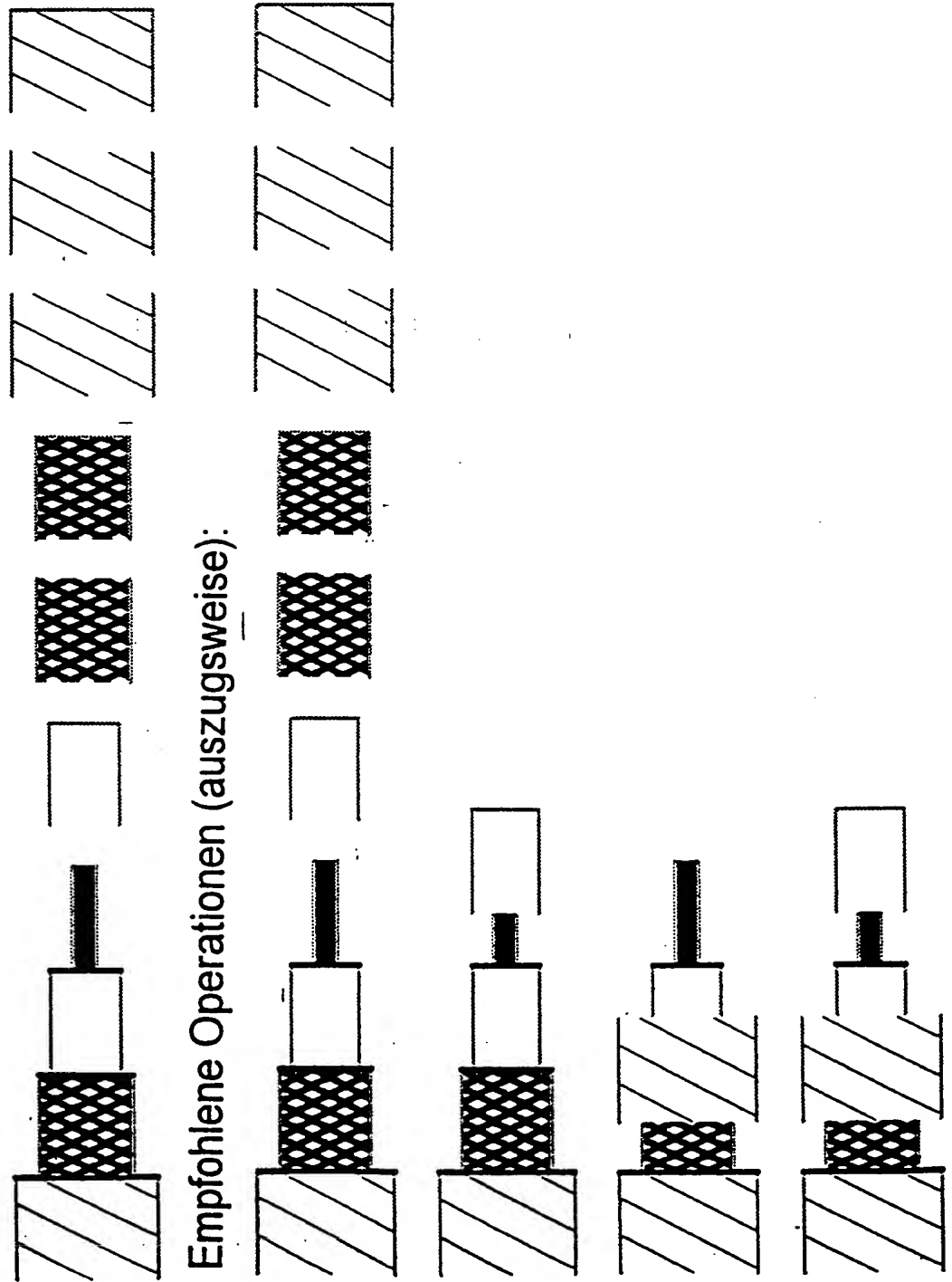
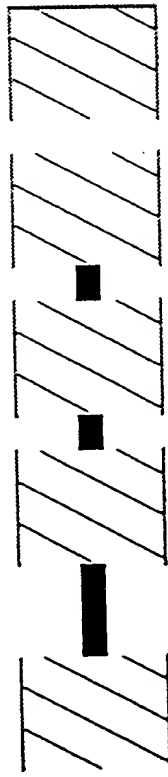
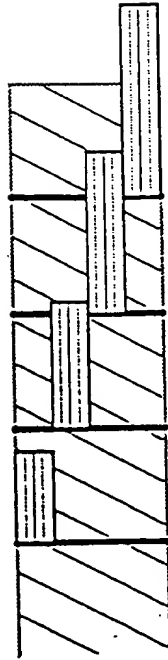
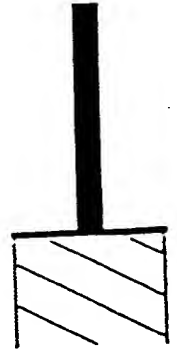
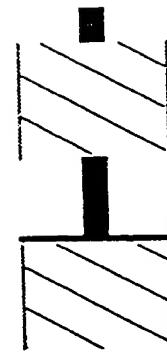
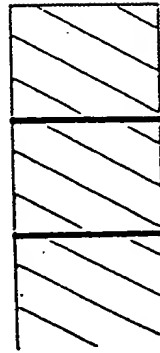


Fig. 20d

Ende 4: Cutter Abzug:
SPEWIR12.DS4, SPEWIR13.DS4



Empfohlene Operationen:

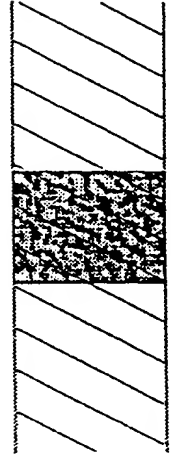


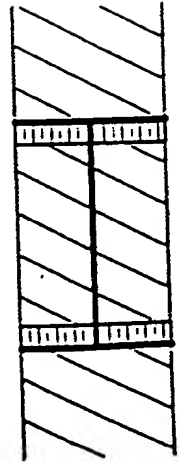
Ende 5: Cutter Schlitten:
s. unter Koax Schlitten

Ende 6: Cutter Stufen:
s. unter Koax Stufen

Mittelteil 1: Stopping:
SPEWIR14.DS4

Grundoperation:





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Fig. 20e 2/2

Empfohlene Operationen:

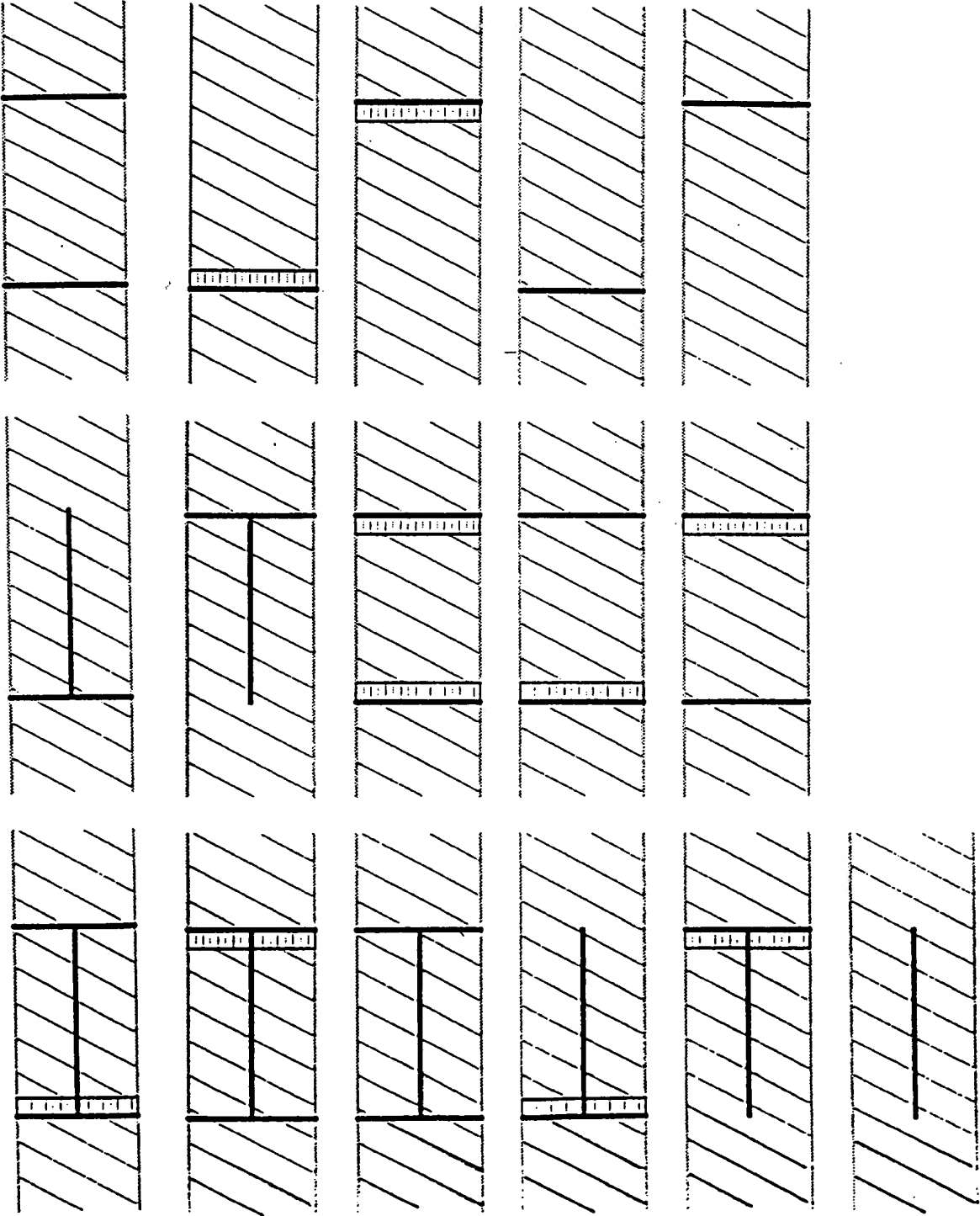
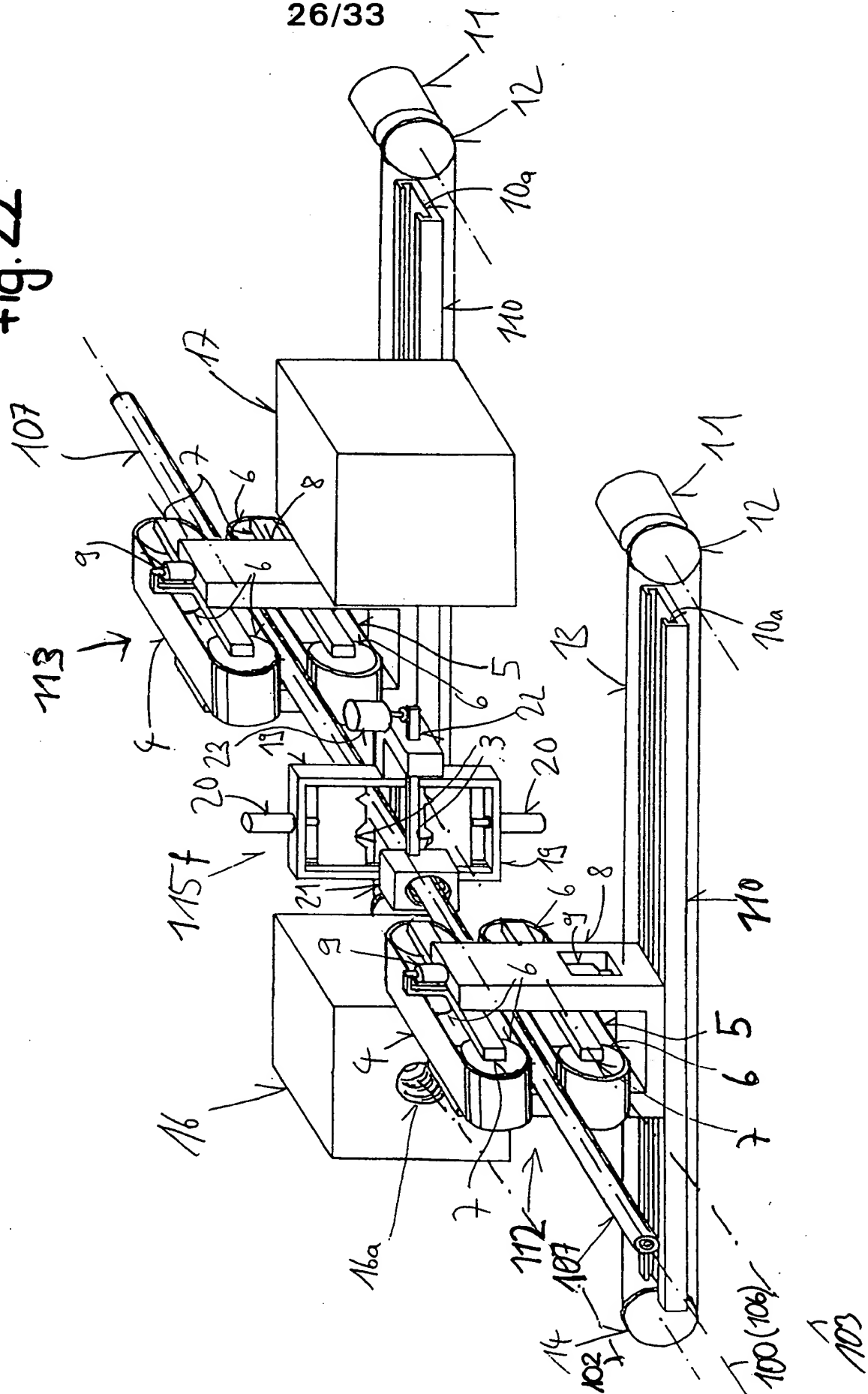


Fig. 22



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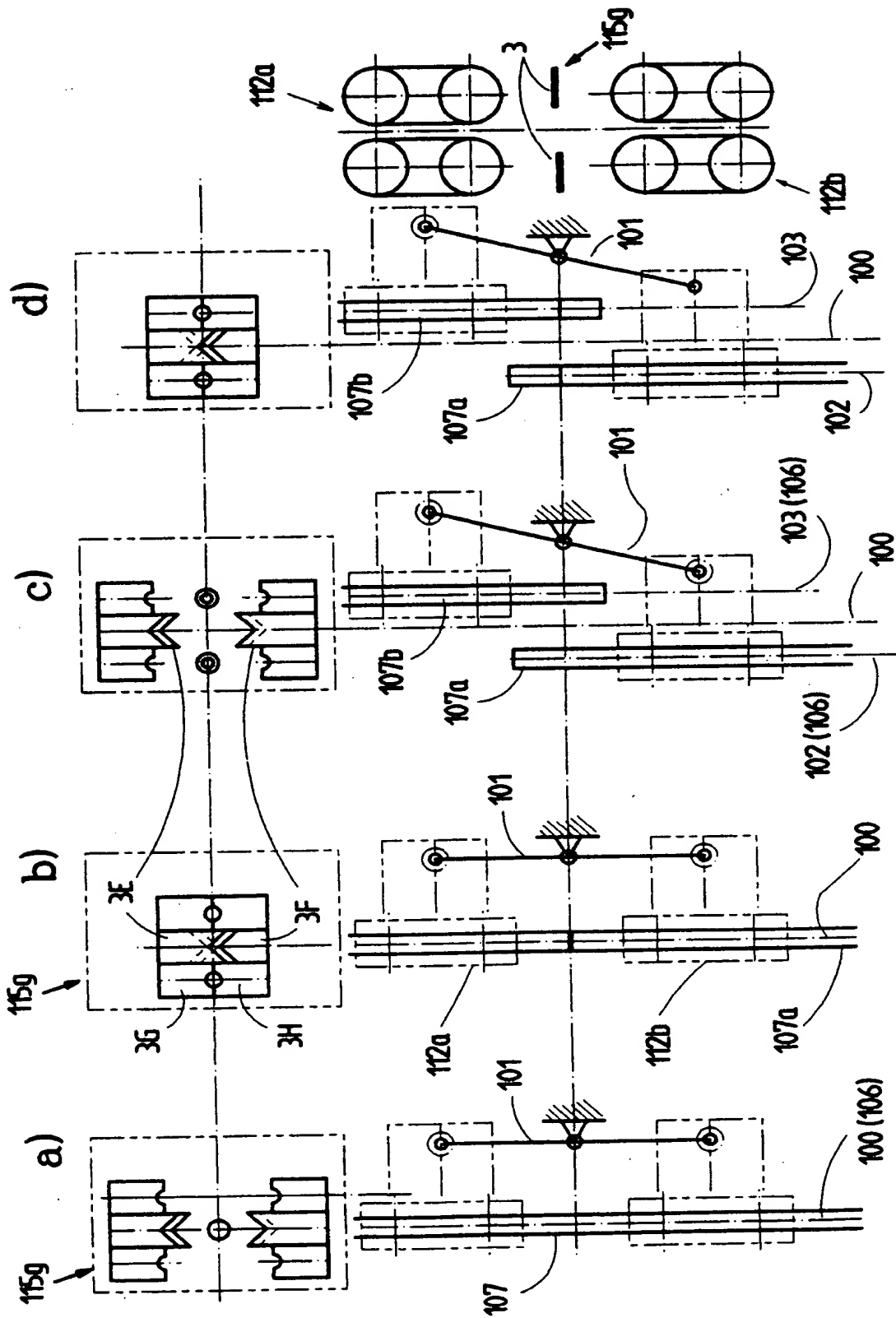


Fig. 23

500020-2/223000

Fig. 24

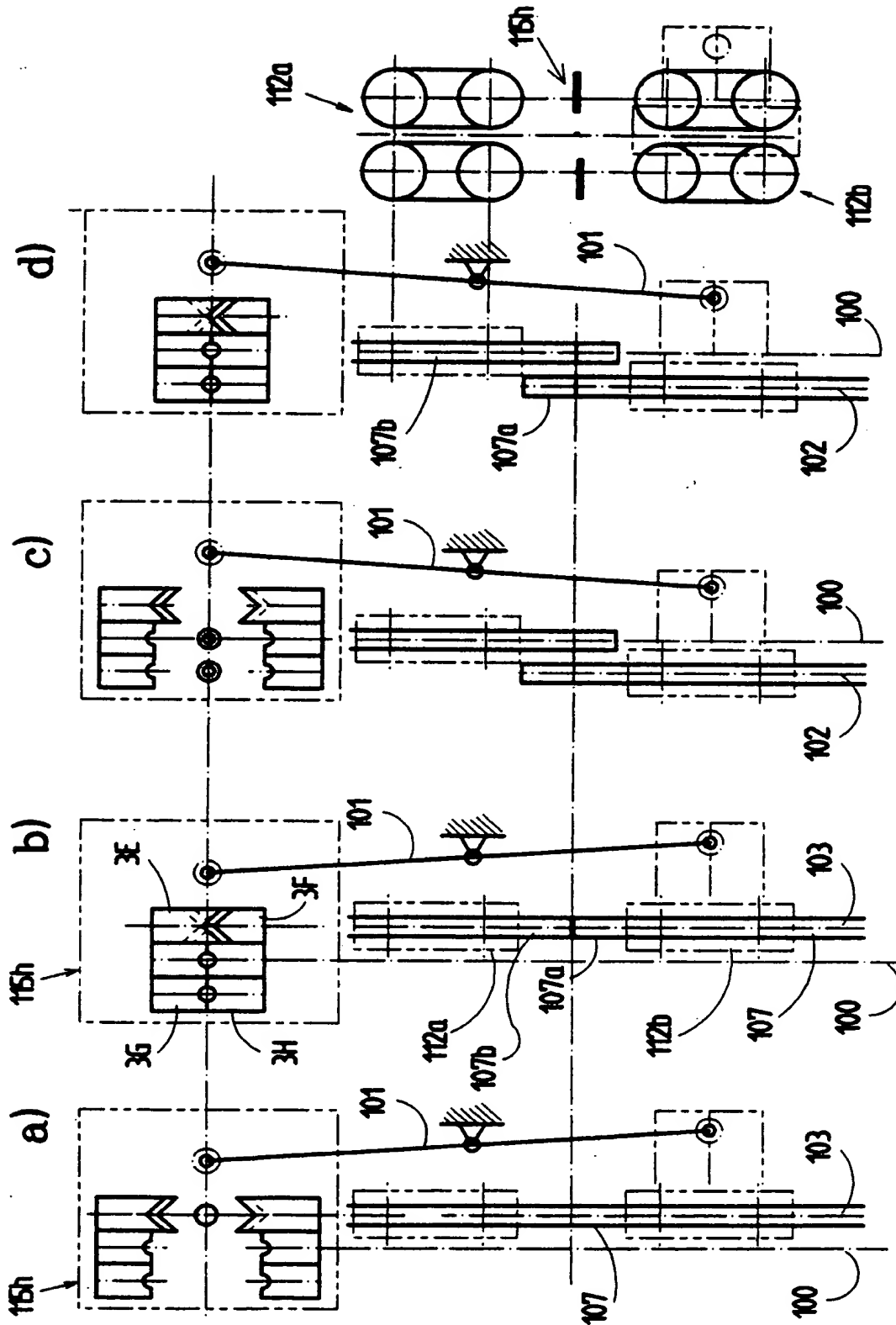


Fig. 26

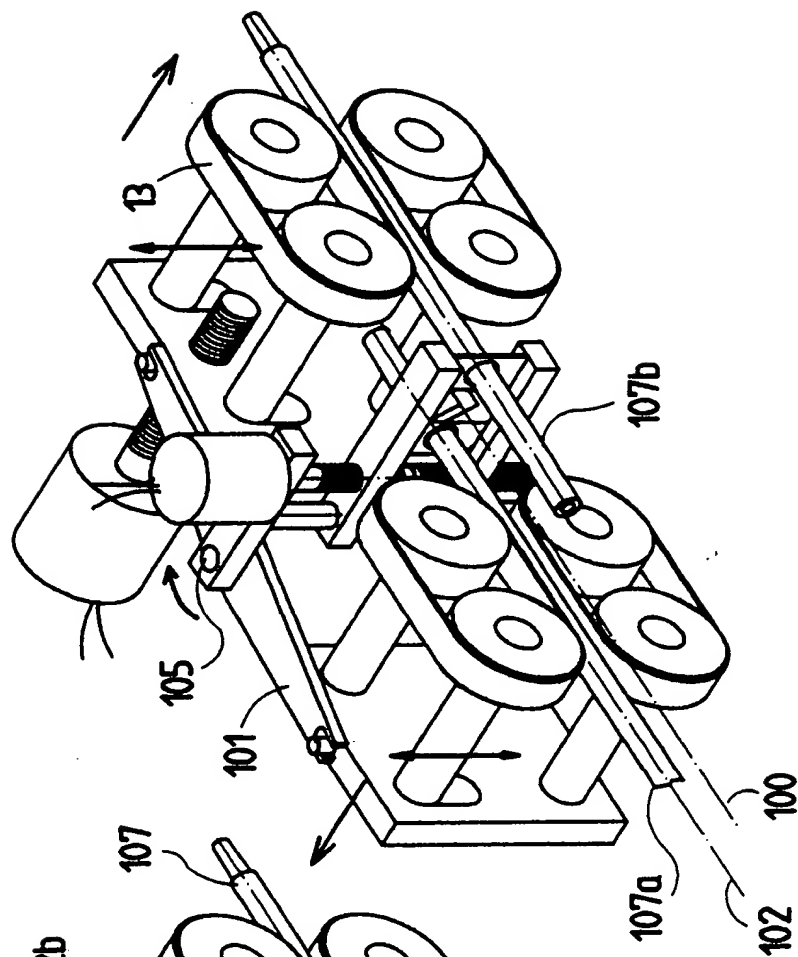


Fig. 25

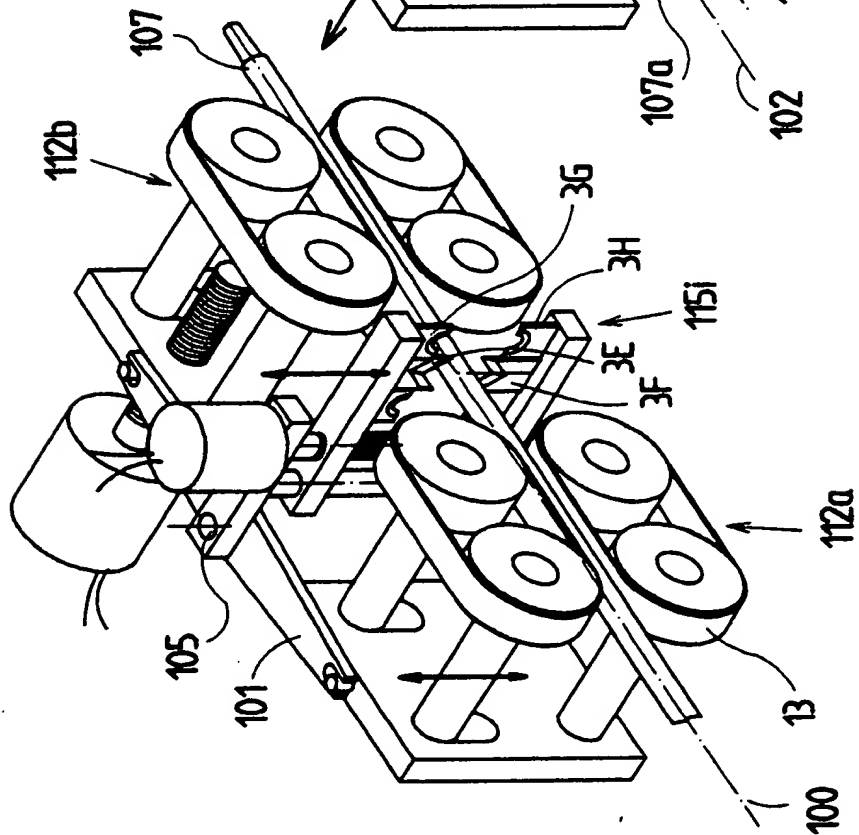


Fig. 27

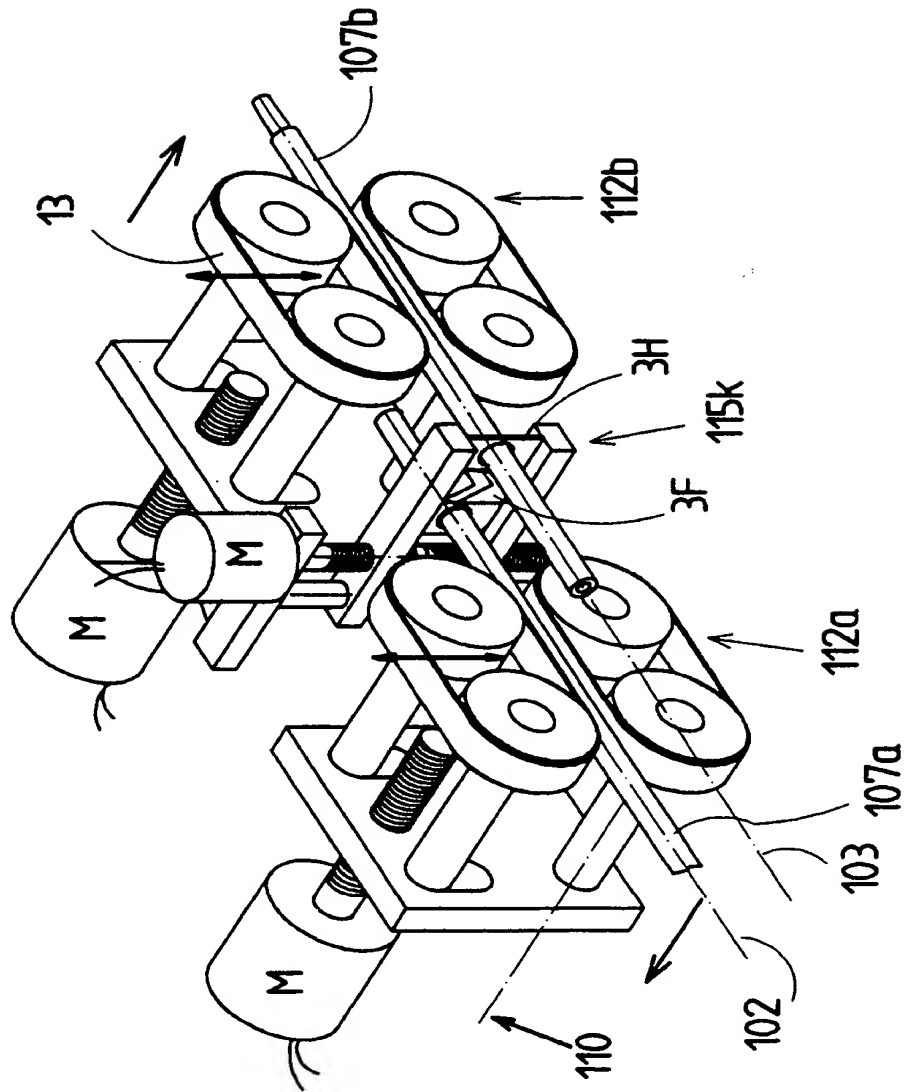


Fig. 28

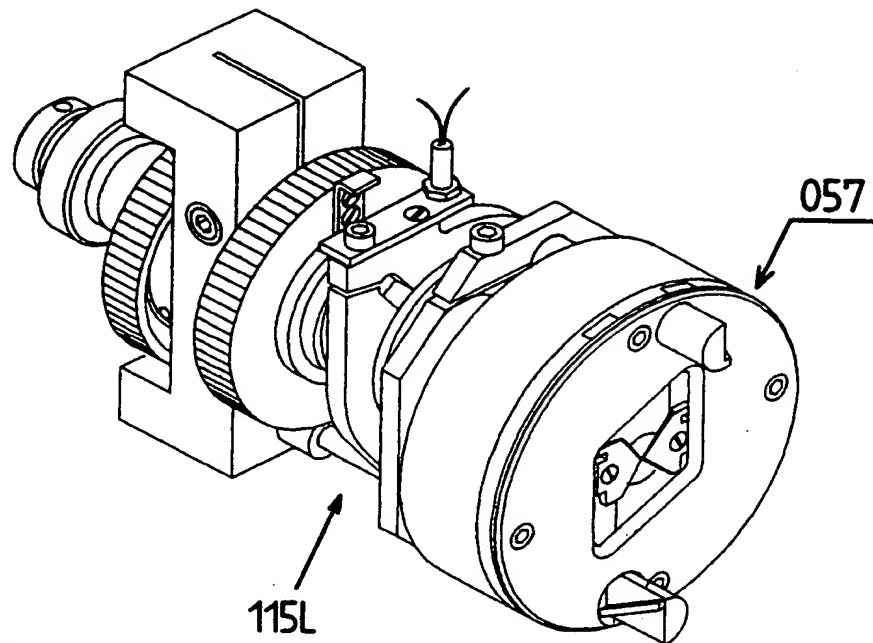


Fig. 29

Lage für
Messerwechseln

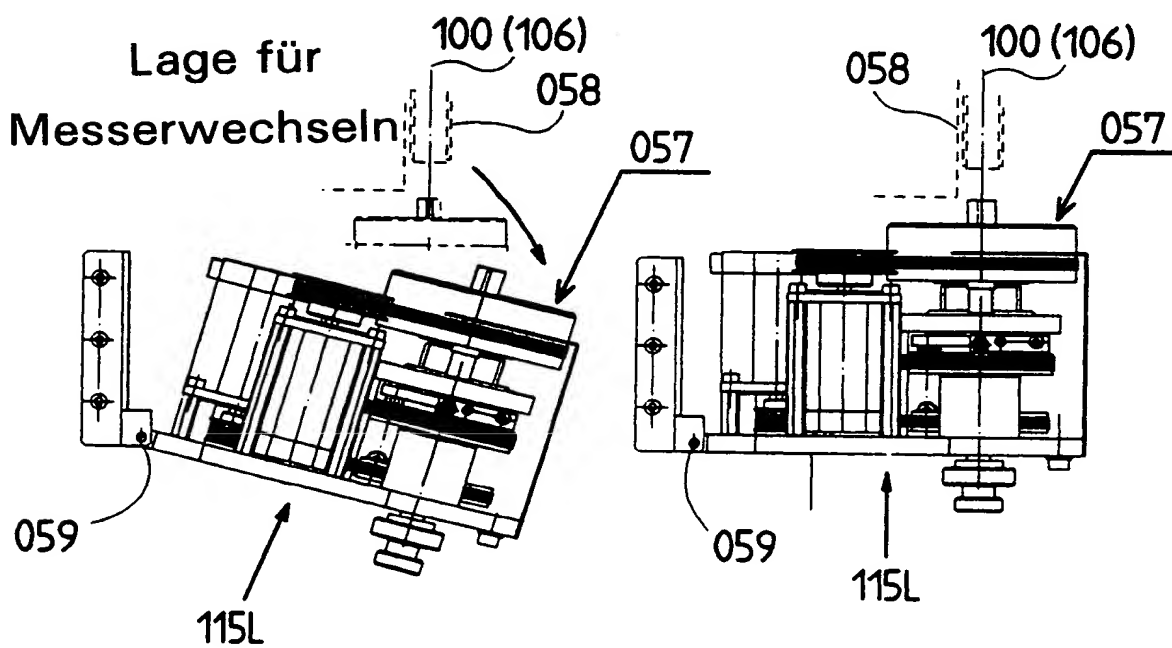


Fig. 30

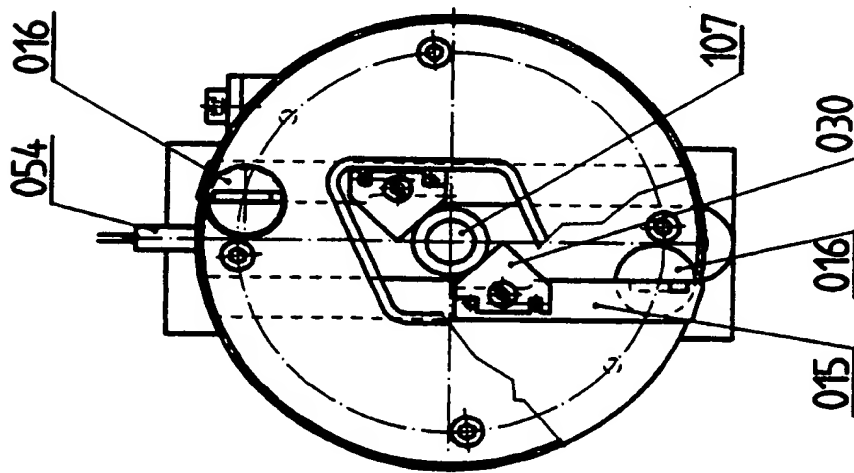


Fig. 31

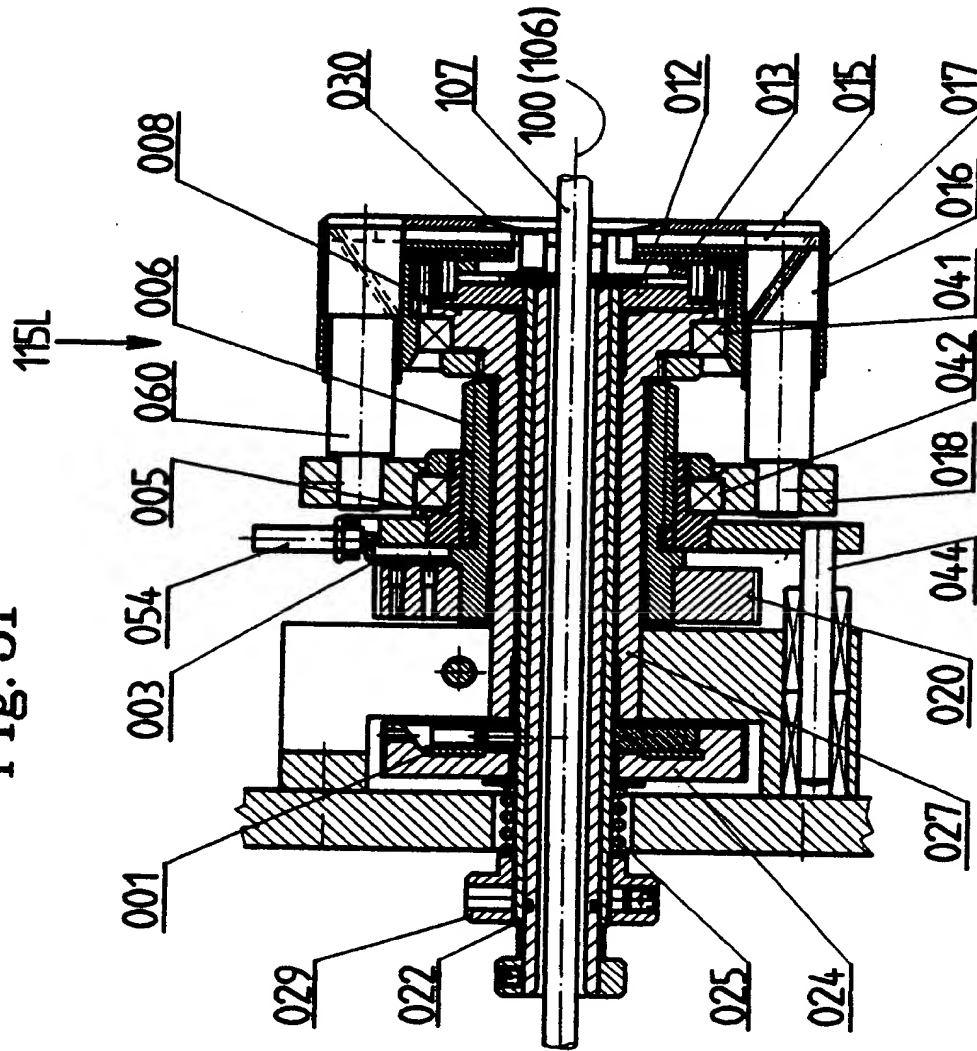


Fig. 21

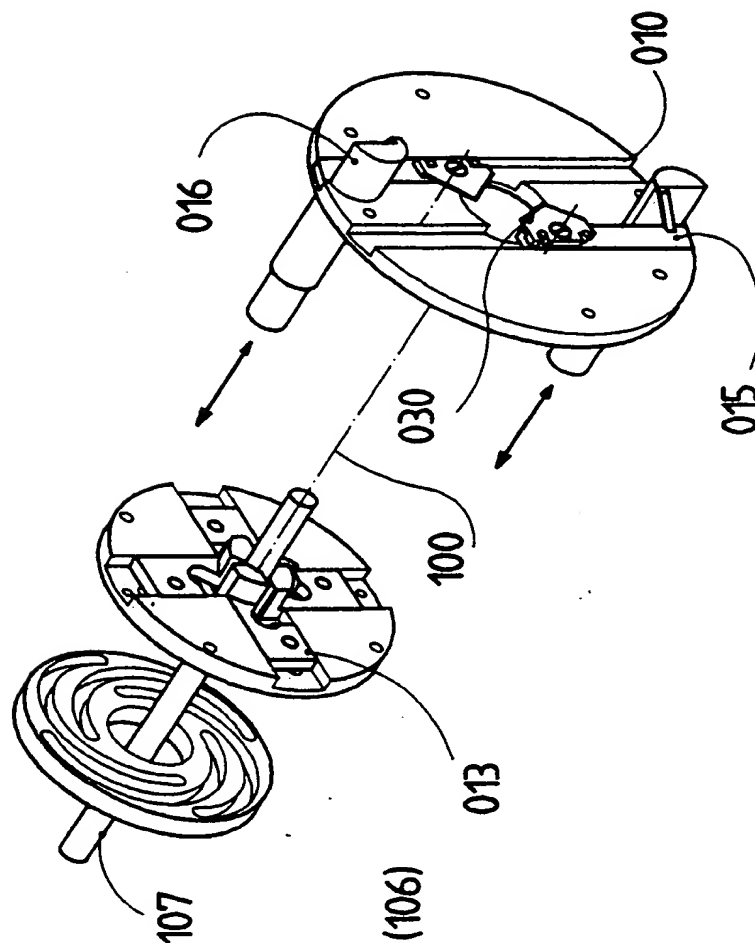


Fig. 32

